

62-37

NUMBERING DEPARTMENT
AUGUST 5, 1909

LIST OF PARTS COMPLETE



No. 62=37 Machine

THE SINGER MANUFACTURING COMPANY

LIST OF PARTS COMPLETE FOR NO. 62=37 MACHINE

Two Needles, One Looper, elastic chain stitch, gauges
from $\frac{1}{32}$ in. to $\frac{1}{16}$ in., roller presser. For
vamping and foxing shoes.

FORMERLY 62 S. V. 18 MACHINE
(SUPERSEDES 62-6 MACHINE)

*38488	Arm upper and lower (solid).....
23702	" Rock Shaft.....
38411	" " " Crank (back) with two 1497C.....
1497C	" " " " " Set Screw.....
38412	" " " " (front) with 443C.....
23724	" " " " " Pin.....
443C	" " " " " Set Screw.....
38413	" Rotary Shaft.....
38329	" " " Collar with two 457C.....
457C	" " " " " Set Screw.....
23872	" " " Flanged Bushing.....
159F	" " " " " Screw.....
4784	" " " Oil Pad (felt).....
144D	" " " Screw.....
17509	" Side Cover (lower).....
286D	" " " " Thumb Screw.....
38489	" " " (upper).....
38490	" " " " 38489 with 38491 and two 26092.....
190D	Arm Side Cover (upper) Screw.....
38491	" " " " Thread Eyelet (double)...
26092	" " " " " Rivet.....
23873	Balance Wheel with two 430C.....
430C	" " " Set Screw.....
38414	Cloth Plate.....
691F	" " " Screw (left).....
1094F	" " " " (right).....
38415	" " " Slide (large).....
38416	" " " " Spring.....
725	" " " " " Screw.....
38417	Cloth Plate Slide (large) complete, Nos. 38415, two 38416 and four 725.....

38418	Cloth Plate Slide (small).....
38419	" " " " Spring.....
725	" " " " " Screw.....
38420	Cloth Plate Slide (small) complete, Nos. 38418, 38419 and two 725.....
38421	Cloth Plate complete, Nos. 38414, 38417 and 38420.
38422	Crank Connecting Rod.....
*38423	" " " Cap.....
158E	" " " " Screw.....
372C	" " " Hinge Screw.....
1518E	" " " " " Nut.....
46064	Face Plate.....
211F	" " Screw.....
38425	Feed Bar with 231c and 460c.....
23716	" " Bushing.....
23726	" " Hinge Pin.....
231C	" " Set Screw.....
38426	" " Slide Block.....
38427	" Connecting Rod with 1057E.....
*23865	" " " Cap.....
1057E	" " " " Screw.....
23866	" " " Hinge Pin (eccentric).....
1057E	" " " " " Clamping Screw...
46065	Feed Dog. Old Serial No. 19183.....
898D	" " Screw.....
460C	" " Stop Screw.....
*38127	" Eccentric.....
*23729	" " Body.....
443C	" " " Set Screw.....
21331	" " Pressure Spring.....
21332	" " " " Cap.....
934D	" " " " " Screw.....
196F	" " Set Screw.....
38128	Feed Eccentric (adjustable) complete, Nos. 196F, 934D, 1103C, 21331, 21332, 23729, 38127 and two 443C.....
38429	Feed Lifting Eccentric with two 465C.....
38430	" " " Cover.....
335D	" " " " Screw.....
465C	" " " Set Screw.....
1103C	" Regulating Screw.....
38431	" Rocking Frame.....
38432	" " " Bracket with two 465C.....
123E	" " " " " Screw.....
38433	" " " Hinge Pin.....
465C	" " " " " Set Screw.....
46066	Looper with 590D and 38393.....
38435	" Bell Crank.....

38436	Looper Bell Crank Hinge Stud.....	
443C	" " " " " Set Screw.....	
38437	" " " Pitman.....	
777C	" " " " Ball Screw Stud (lower)	
1519E	" " " " " " " "	
	Nut.....	
777C	Looper Bell Crank Pitman Ball Screw Stud (upper)	
1519E	" " " " " " " "	
	Nut.....	
*7320	Looper Bell Crank Pitman Cap (lower).....	
196F	" " " " " " Screw.....	
*38438	" " " " " (upper).....	
196F	" " " " " " Screw.....	
38439	" Carrier with 1143C and two 1147c.....	
38440	" " Hinge Pin.....	
1147C	" " " " Set Screw.....	
38441	Looper Carrier Pitman complete, Nos. 1697c, 1698c and 38445 to 38447.....	
50016C	Looper Carrier Pitman Ball Screw Stud (right)....	
1518E	" " " " " " " " Nut	
38442	" " " " Stud (left).....	
1147C	" " " " " " Set Screw..	
*42525	" " " Cap (left).....	
196F	" " " " " Screw.....	
*42524	" " " " (right).....	
196F	" " " " " Screw.....	
*38443	" " " End Bearing (left)	
*38444	" " " " " (right)	
38445	" " " Head (left) Nos. 38442, 38443, 42525 and two 196F	
38446	Looper Carrier Pitman Head (right) Nos. 38444, 42524, 50016C and two 196F.....	
38447	Looper Carrier Pitman Rod.....	
1697C	" " " " Nut (left).....	
1698C	" " " " " (right).....	
46042	" " Rock Shaft with two 175D.....	
175D	" " " " Adjusting Screw.....	
38450	" " " " Crank (forked)with 159E	
159E	" " " " " Clamping Screw..	
38451	" " " " " Slide Block.....	
46043	" " " " Hinge Pin.....	
1508C	" " " " " " Nut.....	
129E	" " " " " " Set Screw...	
38452	" Eccentric with two 465c.....	
465C	" " Set Screw.....	
1143C	" Set Screw.....	
38453	" Shaft.....	
38454	" " Bracket.....	

123E	Looper Shaft Bracket Screw.....
391F	" " Screw.....
38393	" Thread Guard.....
590D	" " " Screw.....
46067	Needle Bar (hollow).....
46068	Needle Bar complete, Nos. 2273, 46067, 46069 and 46070.....
38456	Needle Bar Bushing.....
1133E	" " " Set Screw.....
38458	" " Connecting Link.....
38459	" " " " Hinge Stud.....
1520E	" " " " " " Nut.....
38460	" " " " Stud with two 391E.....
391E	" " " " Clamping Screw.....
46069	" Clamp with 462F and 46071.....
46070	" " Gib.....
2273	" " Pin.....
462F	" " Screw.....
46071	" " Thread Guide.....
46050	" Guard.....
190D	" " Screw.....
46002	Oil Cup (tension) double, with two 38463.....
38463	" " " Packing (felt).....
225F	" " " Screw.....
46003	" " (take-up) with 12443.....
12443	" " " Packing (felt).....
46072	Presser Bar.....
46073	" " Bushing (lower).....
1133E	" " " " Set Screw.....
38456	" " " (upper).....
1133E	" " " " Set Screw.....
17541	" " Lifter.....
17542	" " " Hinge Pin.....
38466	" " Lifting Bracket with 453C and 892C...
892C	" " " " Adjusting Screw.....
453C	" " " " Set Screw.....
38467	" " Spring (flat).....
38468	" " " Stud.....
7298	" Foot Hinge Pin.....
38365	" " Plate.....
38010	" " Shank.....
38366	Presser Foot (hinged) complete for 46065, Nos. 7298, 38010 and 38365.....
190D	Presser Foot Screw.....
574D	Pressure Regulating Thumb Screw.....
1539D	" " " " Lock Nut.....
1868	Roller, $\frac{7}{8}$ in. diam., coarse, with 652D and 1528D, for 38286.....

1923	Roller, 1¼ in. diam., coarse, with 652D and 1528D, for 24000.....
38219	Roller Arm for 24000.....
38285	" " " 38286.....
440F	" " Adjusting Screw.....
1547D	" " " " Nut.....
38302	" " Bracket.....
316F	" " " Screw Centre.....
1547D	" " " " " Nut.....
7556	" " Lock Spring.....
176F	" " " " Screw.....
1549D	" " " " " Nut.....
38081	" Needle Guard with 242D and 38082.....
38082	" " " Edge Guide.....
242D	" " " " " Screw.....
171F	" " " Set Screw.....
652D	" Screw.....
1528D	" " Nut.....
38286	Roller Presser complete, ⅞ in. coarse roller, Nos. 171F, 176F, 440F, 1549D, 1868, 7556, 38081, 38285, 38302, two 316F and three 1547D....
24000	Roller Presser complete, 1¼ in. coarse roller, Nos. 171F, 176F, 440F, 1549D, 1923, 7556, 38081, 38219, 38302, two 316F and three 1547D....
190D	Roller Presser Screw.....
46034	Slack Thread Controller.....
46035	" " " Clamp.....
190D	" " " " Screw.....
46007	" " Regulator.....
38473	" " " Bracket with 172C and 1823.....
172C	Slack Thread Regulator Bracket Clamping Screw..
38474	" " " Bushing.....
1823	" " " Roller and Stud.....
166D	" " " Screw.....
1620E	" " " " Nut.....
2102	Tension (under thread) Disc.....
1560C	" " " Regulating Thumb Nut....
916F	" " " Screw Stud.....
10148	" " " Spring.....
17547	" " " Thread Guide.....
2102	" (upper thread) Disc.....
1560C	" " " Regulating Thumb Nut....
916F	" " " Screw Stud.....
2103	" " " Spring.....
17547	" " " Thread Guide.....

38225	Thread (under) Eyelet (back).....
190D	" " " " Screw.....
38284	" " " (front).....
46049	" " Nipper Cam with 465C....
465C	" " " " Set Screw.....
38210	" " " Spring (lower).....
38211	" " " " (upper).....
176F	" " " " Screw.....
38475	" " Take-up with 465C.....
465C	" " " Set Screw.....
38478	" " " Staple with two each 590D and 38481.....
46040	Thread (under) Take-up Staple Bracket with 910C.
690D	" " " " " Screw.....
46041	" " " " Spring.....
190D	" " " " " Screw.....
910C	" " " " Stop Screw.....
38481	" " " " Thread Guard
590D	" " " " " "
	Screw.....
38482	Thread (under) Take-up Stripper.....
207F	" " " " Screw.....
38476	" " " Thread Guard (left).....
190D	" " " " " Screw
38477	" " " " " (right).....
190D	" " " " " Screw
38483	" (upper) Controller.....
206F	" " " Screw.....
46009	" " Eyelet.....
190D	" " " Screw.....
46010	" " Take-up with 457C.....
457C	" " " Set Screw.....
46074	Throat Plate with 665D and 46075, for 46065. Old Serial No. 19184.....
691F	Throat Plate Screw.....
46075	" " Thread Retainer. Old Serial No. 19165.....
665D	Throat Plate Thread Retainer Screw.....

ACCESSORIES

13/4 IN. WOOD SCREW NO. 16, TO SECURE MACHINE
TO TABLE

2015	Machine Cushion (rubber).....
4718	" Rest (felt).....
35859	Oiler with Cap and 35861.....
35860	" 35859 filled with oil.....
35861	" Spout, 3 1/2 in. long.....
26026	Screw Driver.....
38487	Threading Wire.....
35095	Tweezers, 6 in.....
8908	Wrench for 1519, 1520 and 1620.....
23766	" " 1508 and 1518.....
4822	" " 1528, 1547, 1549, 1697 and 1698.....

FOOT LIFTER PARTS

6439	Chain, 36 in. to 45 in.....
------	-----------------------------

NOTE.—When ordering No. 6439 give length required.

4879	Chain Connecting Link for 4885.....
23759	Lifting Lever.....
802D	" " Hinge Screw.....
23761	" " Spring.....
1002D	" " Stop Screw.....
4881	Treadle.....
4882	" Shaft.....
4883	" Spring.....
4884	" Stand.....
4885	Treadle complete, Nos. 4879, 4881 to 4884 and two wood screws 1 in. No. 16.....
23769	Foot Lifter complete, Nos. 802D, 1002D, 4885, 6439, 23759 and 23761.....

KNEE LIFTER PARTS

23759	Lifting Lever.....
23760	" " Connecting Rod for 23768.....
38384	" " " " " 38385.....
802D	" " Hinge Screw.....
23761	" " Spring.....
1002D	" " Stop Screw.....

2763	Rock Shaft.....
12242	" " Hanger with two wood screws 1 in. No. 10.....
6335	Rock Shaft Knee Arm.....
6336	Rock Shaft Knee Arm complete, Nos. 2766, 2767 and 6335.....
2766	Rock Shaft Knee Arm Hub with 356C.....
356C	" " " " " Set Screw.....
2767	" " " Plate with 356C.....
356C	" " " " " Set Screw.....
6337	" " Lifting Bracket with two 356C.....
7125	" " " " " Hook.....
356C	" " " " " " Set Screw.....
356C	" " " " " " Set Screw.....
2770	" " Stop Dog with 356C.....
356C	" " " " " " Set Screw.....
23767	Rock Shaft complete, Nos. 2763, 2770, 6336, 6337, 7125 and two 12242.....
23768	Knee Lifter complete (power table) Nos. 802D, 1002D, 23759 to 23761 and 23767.....
38385	Knee Lifter complete (bench stand) Nos. 802D, 1002D, 23759, 23761, 23767 and 38384.....

THREAD UNWINDER

FOR THREE LARGE SPOOLS OR THREE LARGE CONES OF THREAD

27623	Spool Pin.....
155C	" " Set Screw.....
41434	" Rest.....
41435	" " 41434 with 1149C and three each 155C and 27623.....
1149C	Spool Rest Set Screw.....
27940	" Stand with 453C.....
41514	" Weight, 4 in. diam., with 41515.....
41515	" " Centre Pin.....
27739	Thread Cone (wood).....
41436	" Guard.....
41437	" " Rod, 30 in. long, with 735C.....
453C	" " " Set Screw.....
735C	" " " Set Screw.....
41438	Thread Unwinder complete, Nos. 27940, 41435 to 41437 and three each 27739, 41514 and wood screws 1 in. No. 12.....

